Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-2 (canceled).

Claim 3 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein ~~the radial adjustability of~~ each of the carrier elements ~~(3, 4)~~ is ~~given~~ radially adjustable by a thread or a setting drive.

Claim 4 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein each of the carrier elements ~~(3, 4)~~ is of pin-like construction and led through a bore in the extruder nozzle ~~(P)~~.

Claim 5 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein the ~~mouthpiece (2)~~ opening piece has an end region, said end region being ~~(5) which for production of a helical course of the at least one internal recess is~~ rotatable relative to the ~~tapering~~ tapered region ~~(1)~~ of the extruder nozzle ~~(P)~~ for production of a helical course of the at least one inner bore.

Claim 6 (canceled).

Claim 7 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein ~~the parts of~~ the carrier elements ~~(3, 4)~~ have parts protruding into the cylindrical channel ~~are~~ formed to taper at ~~the~~ an inflow and/or outflow end.

Claim 8 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein the carrier elements ~~(3, 4) are thread~~ comprise filament holder elements at each of which a respective ~~thread (6, 7)~~ filament is ~~fastened~~ secured.

Claim 9 (currently amended): ~~Extruder~~ The extruder according to claim 8, wherein each ~~thread~~ filament has a round or non-round cross-sectional area and/or is provided with a round or non-round terminating member.

Claim 10 (currently amended): ~~Extruder~~ The extruder tool according to claim ~~1~~ 13, wherein the carrier elements ~~(3, 4)~~ have channels through which volatile filler material can be pressed into the ~~mass flow~~ extrudable material as the material is being extruded.

Claim 11 (currently amended): ~~Extruder~~ The extruder tool according to claim 10, wherein the channels have a round or non-round cross-sectional area.

Claim 12 (new): An extruder tool for producing a plastic cylindrical extrusion having at least one inner bore comprising:

(a) an extruder nozzle having a tapered region and an opening piece having a cylindrical channel;

(b) a carrier support having a number of filaments secured to said carrier support, the number of filaments corresponding to a number of inner bores to be produced, or having a number of channels corresponding to the number of inner bores to be produced for pressing a volatile filling material into an extrudable material as the material is being extruded, said carrier support comprising a number of radially adjustable carrier elements corresponding to the number of inner bores to be produced, each carrier element being secured to the extruder nozzle near the opening piece or in the tapered region; and

(c) a sensor for determining a spacing of the at least one inner bore from an outer surface of the extrusion, said sensor outputting signals to a setting unit for radial adjustment of the carrier elements in dependence on the spacing determined by the sensor.

Claim 13 (new): An extruder tool for producing a plastic cylindrical extrusion having at least one inner bore comprising:

(a) an extruder nozzle having a tapered region and an opening piece having a cylindrical channel; and

(b) a carrier support having a number of filaments secured to said carrier support, the number of filaments corresponding to a number of inner bores to be produced, or having a number of channels corresponding to the number of inner bores to be produced for pressing a volatile filling material into an extrudable material as the material is being extruded, said carrier support comprising a number of radially adjustable carrier elements corresponding to the number of inner bores to be produced, each carrier element corresponding to one of the number of the inner bores to be produced, each carrier element being radially adjustable to set the radial spacing of the corresponding inner bore from an outer circumference or the surface of the cylindrical extrusion, and each carrier element being secured to the extruder nozzle near the opening piece or in the tapered region.